ROLLER SOLUTIONS™ TOOLING
FOR THICK TURRET PUNCH PRESSES
Mate's family of Roller Solutions™ are the latest example of our superior solutions for sheet metal fabricators. Compared to conventional methods using progressive forming tools, our Roller Solutions help you increase productivity at the press. Roller Solutions can also reduce or eliminate expensive secondary operations. Designed for thick turret B-station applications, Mate Roller Solutions are available in Rolling Rib, Rolling Shear, Rolling Offset and Rolling Pincher configurations.

**ROLLER SOLUTIONS TOOLING SYSTEMS OVERVIEW**

**ROLLER SOLUTIONS TOOLING**

**ROLLING RIB**
- High speed – equal to programmed table travel speed.
- Create ribs in any contour using auto index.
- Rib can be started or ended anywhere on the sheet.
- Works on a wide range of material:
  - Stock sizes 0.079”(2.50mm) and 0.118”(3.00mm) radii.
  - Min. radius 0.630”(16mm) on material up to 0.060”(1.50mm) and 0.78”(20mm) on material greater than 0.060”(1.50mm) depending on machine type.

**MAX MATERIAL THICKNESS**
- 0.060”(1.50mm) Stainless Steel
- 0.079”(2.00mm) Mild Steel
- 0.098”(2.49mm) Aluminum

XAWBD0WR99 ROLLING RIB COMPLETE ASSEMBLY
ROLLING SHEAR
- High speed – equal to programmed table travel speed.
- Create cuts in any contour using auto index.
- Virtually no burrs or nibble marks; and no scrap.
- Works on a wide range of material:
  0.032"(0.80mm) – 0.059"(1.50mm) stainless steel
  0.032"(0.80mm) – 0.079"(2.00mm) mild steel
  0.032"(0.80mm) – 0.098"(2.49mm) aluminum
- Min. radius 1.771" – 3.937"(45-100mm) depending on machine type.

ROLLING PINCHER
- High speed – equal to programmed table travel speed.
- Create cuts in any angle using auto index.
- Virtually no burrs or nibble marks.
- Slit can be started or ended anywhere on the sheet.
- No scrap.
- Works on a wide range of material:
  0.032"(0.80mm) – 0.059"(1.50mm) stainless steel
  0.032"(0.80mm) – 0.079"(2.00mm) mild steel
  0.032"(0.80mm) – 0.098"(2.49mm) aluminum
- Min. radius 19.685"(500mm) depending on machine type.

ROLLING OFFSET
- High speed – equal to programmed table travel speed.
- Create offsets in any contour using auto index.
- Virtually no nibble marks.
- Offsets can be started or ended anywhere on the sheet.
- Works on a wide range of material:
  0.032"(0.80mm) – 0.059"(1.50mm) stainless steel
  0.032"(0.80mm) – 0.078"(2.00mm) mild steel
  0.032"(0.80mm) – 0.098"(2.49mm) aluminum
- Stock sizes: 0.059" – 0.118"(1.50mm – 3.00mm)
- Min. radius 0.984"(25mm) depending on machine type.

MATE ROLLER SOLUTIONS WORK WITH THE FOLLOWING THICK TURRET MACHINES:

Amada
- All Amada servo electric ram machines
- Vipros machines with the 18p controller
- Apelo machines with the 160L controller
  (For straight lines only) Vipros machines that end with 5 or 7
  AND have the 04P-c controller

Euromac
- MTX auto index machines shipped after March 3, 2005
- ZX auto index machines shipped after February 18, 2005

Prima Power
- Machines with serial numbers that start with 7.8 or higher
- Machines with serial numbers that start with 7.7 IF the PLC
  software version is 75.11 or higher
MATE PRECISION TOOLING  GLOBAL COVERAGE

WORLDWIDE HEADQUARTERS:
1295 Lund Boulevard, Anoka, Minnesota 55303 USA
Tel +1.763.421.0230  mate.com
orders@mate.com

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